

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 64082

Wednesday, November 24, 2010 8:38:35 AM

Page 2

Item ID: D2944

Accept

Setup Start

Revision ID:

Stop

Item Name: Step Mounting Plate

Start Date: 11/24/2010 Start Qty: 12.00

Cust Item ID:

Required Date: 11/24/2010 Req'd Qty: 12.00

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Identify as per dwg & Stock Location: WA

0.00



Packaging

Memo

0.00

Packaging

*** STOCK IN STEP CELL***

10.11.30 14P

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

OK 10/11/30
10-11-30

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NOTE: Date & initial all entries

Picklist Print

Wednesday, November 24, 2010 8:38:39 AM

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Work Order ID: 64082



Parent Item: D2944



Parent Item Name: Step Mounting Plate

Start Date: 11/24/2010

Required Date: 11/24/2010

Start Qty: 12.00

Required Qty: 12.00

Comments: IPP B 04.01.21 Reformat; Added Step 6 KJ/RF
IPP C 06.07.21 waterjet EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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M6061T6B0.187X04.00
0

Purchased

No

100

f

21.8200

0.2458

3.104842

3.5



6061-T6 Bar .178 x 4.00

B 10-11-29

Location

Loc Qty

Loc Code

MAT01

21.82

112999

17

113123

4.82

112 999

14

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Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD		Work Order:	64082
Description: Step Mounting Plate		Part Number:	D2944
Inspection Dwg: D2944 Rev: A		Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø0.257	+0.006/-0.001	.259	X		✓ RB 02	
0.559	+/-0.010	.556	X		✓	
3.04	+/-0.030	3.04	X		✓	
1.95	+/-0.030	1.95	X		✓	
0.852	+/-0.010	.855	X		✓	
2.715	+/-0.010	2.713	X		✓	
3.40	+/-0.030	3.401	X		✓	

Measured by: RB	Audited by: S	Prototype Approval:	N/A
Date: 10-11-09	Date: 10/14/36	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	03.11.27	New Issue	KJ/RF	
B	07.09.06	Dimensions added	KJ/JLM	EB

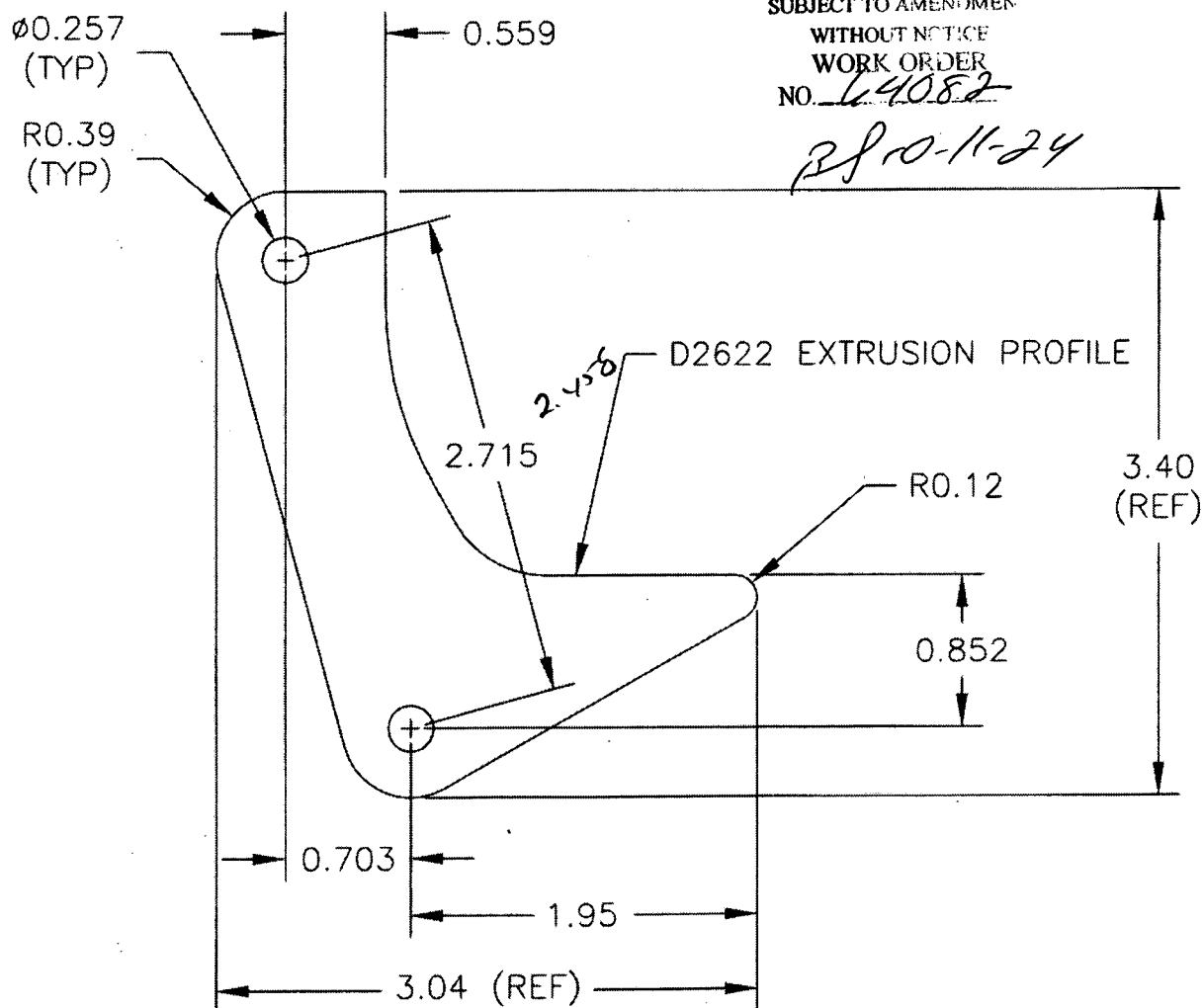


DESIGN <i>CP</i>	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>H</i>	APPROVED <i>H</i>	DRAWING NO. D2944	REV. A SHEET 1 OF 1
DATE 99.12.13		TITLE STEP MOUNTING PLATE	SCALE 1:1
A	99.12.13	NEW ISSUE	

RELEASED
19.12.21 DS

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 64082

28-11-24



MATERIAL: 6061-T6 ALUMINUM (QQ-A-250/11) 0.188 THICK
BREAK ALL SHARP EDGES 0.010 TO 0.020 MAX
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
ALL DIMENSIONS ARE IN INCHES